

Lloyd's Register Verification

EC CERTIFICATE OF CONFORMITY

This is to certify that Lloyd's Register Verification, a Notified Body under the terms of: The Pressure Equipment Directive 97/23/EC;

The Pressure Equipment Regulations 1999, UK Statutory Instrument 1999 No. 2001 and 2002 N. 1267, did (in accordance with Module F of the Directive) undertake an EC Product Verification on the stated pressure equipment to ensure its conformity with the requirements of the Directive which apply to it. The equipment identified below was shown to comply.

This certificate is issued to:

APPLICANT:

Faber Industrie S.p.A.

Cividale del Friuli

Udine Italy

PRODUCT DESCRIPTION:

Cylinders for breathing apparatus

Drawing No.: EN-203-318-890 REV.1

Quantity 200 Capacity (L) 15.0 Batch & Serial No. 08/1317/001÷202

Manufacture date 2008/05

The above batch of Pressure Equipment, has been manufactured in accordance with EC Type Examination Certificate No:

CE-PED-B-FAB001-02-ITA REV.A

issued by Bureau Veritas - Italy, Notified Body No. 0062, on 19 March 2003.

As verified in the Manufacturer's Inspection and Test Certificate No: 08/1317 dated 05 June 2008 and manufacturing/production record endorsed by our Trieste Surveyors, Ref. VR-TRI 0830303/163, the final inspection and proof test in accordance with the requirements of Section 3.2 of the essential safety requirements was carried out on the above equipment.

Certificate No:

0038/PED/TRI 0830303/163

Date of Issue:

16 June 2008

Certificate Issue:

1

LRV Notified Body Number 0038

R. Costantino for and on behalf of Lloyd's Register Verification

Lloyd's Register, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as the 'Lloyd's Register Group'. The Lloyd's Register Group assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register Group entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in the contract.



CONFORMITY DECLARATION

(according to European Directive 97/23/CE -Annex VII)

DICHIARAZIONE DI CONFORMITA'

(ai sensi della Direttiva Europea 97/23/CE -Allegato VII)

PAG. 1 OF 1

The Company Faber Industrie s.p.a. - Via dell'Industria, 23 - XI Zona Industriale Cividale del Friulì (UD) - ITALY, La società Faber Industrie s.p.a. - con sede in Via dell'Industria, 23 - XI Zona Industriale Cividale del Friuli (UD) - ITALIA.

DECLARES

DICHIARA

that the manufactured pressure equipment: che l'attrezzatura a pressione costruita:

Definition: CYLINDER FOR BREATHING APPARATUS

Definizione: BOMBOLE PER APPARECCHIO RESPIRATORE

Water capacity V 15 litre/ litri

Capacità

Operating fluid: 1002 AIR

Fluido contenuto:

Manufacturer N°/ N° di fabbrica

from/dal 08/1317/001 to/ al 08/1317/202

Drawing N°: EN-203-318-890 REV.1

N° disegno:

Min. e max. allowable temperatures: -50 ÷ +65 °C

Temperatura min. e max. ammissibili:

Max. allowable pressure: 200 bar

Pressione max. ammissibile:

No. of cylinders / numero di bombole

184

MEETS THE REQUIREMENTS OF DIRECTIVE 97/23/CE E' CONFORME AI REQUISITI DELLA DIRETTIVA 97/23/CE

- Conformity assessment procedures used: Module B+F (Category III) (Reference to Annex II and III of Directive 97/23/CE Procedura/e di valutazione di conformità utilizzata: Modulo B+F (Categoria III) (Riferimento allegati II e III della Direttiva 97/23/CE)
- Notified Body charged of the conformity assessment: N° 0038 LLOYD'S REGISTER Organismo Notificato incaricato della valutazione di conformità: N°
- 3. Registration number of "CE Type Examination Certificate": CE-PED-B-FAB001-02-ITA REV.A Estremi dell' "Attestato dell'esame CE del tipo":
- 4. Not harmonized standards applied to designing and manufacture: EN 1964-1:1999 Norme non armonizzate applicate alla progettazione ed alla costruzione:
- 5. Harmonized standards applied to designing and manufacture: None Norme armonizzate applicate alla progettazione ed alla costruzione: Nessuna
- 6. Others European Directives applied to the equipment: None Eventuali altre Direttive europee applicate all'attrezzatura: Nessuna
- Registration number of Conformity Certificate issued by the Notified Body charged of assessment procedure

"Module F": 0038/PED/TRI 0830303/163

Estremi dell'Attestato di Conformità rilasciato dall'Organismo Notificato incaricato della procedura di valutazione "Modulo F":

It is declared that the equipment has been hydraulic tested with favourable result at the pressure of: (PT) 318 bar, it is marked CE 0038 and with identification data and the working parameters upside reported.

Dichiara inoltre che l'attrezzatura è stata sottoposta con esito favorevole a prova di pressione idraulica di : (PT) 318 bar, che è stata marcata CE 0038 e con i dati identificativi e le caratteristiche di esercizio sopra riportati.

The assembly must be subjected to a global conformity assessment procedure described in the directive PED 97/23/CE. L'insieme deve essere sottoposto ad una procedura globale di valutazione di conformità così come previsto dalla direttiva PED 97/23/CE. Cividale del Friuli 05/06/2008

Faber Industrie S.p.A.

INDUSTRIE Civida



PRODUCTION TESTING CERTIFICATE OF SEAMLESS STEEL GAS CYLINDERS

PAG. 1 OF 9

Manufacturer: FABER INDUSTRIE SPA - CIVIDALE DEL FRIULI - UDINE- ITALY

Inspection: LLOYD'S REGISTER Specification: EN 1964-1:1999 (PED)

Customer: Aerotecnica Coltri S.r.I.
Owner stamping: COLTRI SUB

Manufacturer serial No. :

From 08/1317/001 to 08/1317/202 Customer's order No.: 230920071012

Gas: 1002 AIR

Total cylinders: 184

Type of cylinder: Seamless steel gas cylinders

Material: 34CRMO4

Working pressure at 15° C: 200 bar Working temperature: -50° ÷ +65° C

Nominal data

Drawing no.	Test	Minimum Thickness		Nominal Diameter	Nominal Length	Nominal Water	Nominal Weight
	Pressure	wall	base		without valve	Capacity	
	(bar)	(mm)	(mm)	(mm)	(mm)	(1)	(Kg)
EN-203-318-890 REV.1	318	4.5	4.5	203	610	15	16.2

We hereby certify that the cylinders of the batch no. 08/1317 comply with the following requirements

Manufacturing process: cylinders manufactured from plate

Neck thread: M25X2 EN 144-1 2000

Identification marks stamped on cylinders shoulder according to drawing: PPED004 2

Minimum cylindrical shell thickness:

The wall thickness of all cylinders has been measured and found to be not less than: 4.5 mm

Hardness range:

All cylinders have been controlled within the following hardness values:

Min 306 HB, Max 333 HB

Heat treatment:

All cylinders have been heat treated at the following temperatures:

Liquid quench: 900 °C ± 20 °C Temper at: 570 °C ± 30 °C

Chemical analysis:

Material: 34CRMO4

The cylinders of the batch no. 08/1317 have been manufactured from the following cast(s) of steel:

Cast	Code	С	Si	Mn	Р	S	Cr	Мо	S+P
Numb.	(*)	(%)	(%)	(%)	(%)	(%)	(%)	(%)	(%)
558303	BXB	0.33	0.24	0.80	0.013	0.003	0.97	0.22	0.016

(*)marked on outer bottom surface

Date: 05/06/2008 For and on behalf of the manufacturer:

INDUSTRIE S.A.

Cividala del Friul



PRODUCTION TESTING CERTIFICATE OF SEAMLESS STEEL GAS CYLINDERS

PAG. 2 OF 9

MEASUREMENTS OF SAMPLE CYLINDERS:

Cylinder Serial no.	Water Capacity	Empty Weight	Minimum measured thickness	
	(L)	(Kg)	of the wall (mm)	of the base (mm)
08/1317/201 08/1317/202	15 15	16.20 16.20	4.9 4.9	5.9 5.9

MECHANICAL TESTS CARRIED OUT ON SAMPLE CYLINDERS:

Cylinder	Code	Test piec	Yield	Tensile	Elongation	Impact test -50°C			_	Bend test	
Serial no.		dimension	strength	strength		Direction	Individual		Mean	180° without	
	(*)	(mm)	(MPa)	(MPa)	(%)		(J/cm²)		(J/cm²)	cracking	
08/1317/201	BXB	10.1 x 5.1	923	1029	14.8	TRASV	69	64	64	65	SATISF.
Minimum values specified		890	990	14			24		30		

BURST TESTS CARRIED OUT ON SAMPLE CYLINDERS:

Cylinder	Code	Hydraulic	Description	
Serial no.		burst test	of the	
	(*)	bar	fracture	
08/1317/202	08/1317/202 BXB		LONGITUDINAL	
Minimum value	es specified	509		

For and on behalf of the manufacturer:

INDUSTRIE S. P.
Cividale del Fiun

For and on behalf of A.I.A.



TESTING OBJECT:

CYLINDER ACCORDING TO DRAWING: EN-203-318-890 REV.1

OUTSIDE DIAMETER: 203 mm WATER CAPACITY: 15 | MIN. WALL THICKNESS: 4.5 mm NOMINAL LENGTH: 610 mm

FROM CYLINDER SERIAL No.: 08/1317/001 to 08/1317/202

TEST TECHNICAL DATA:

EXAMINATION STANDARD: EN 1964-1
INSPECTED PART: CYLINDRICAL WALL
EXTENTION OF EXAMINATION: 100 %

FABRICATION STAGE: AFTER HEAT TREATMENT (QUENCHING AND TEMPERING), SHOT BLASTING

AND BEFORE PRESSURE TESTING

PROBES: LONGITUDINAL, TRANSVERSAL AND THICKNESS

COUPLANT: EMULSIFIED WATER

SCANNING DIRECTION: CIRCUMFERENTIAL, AXIAL AND RADIAL DIRECTIONS
REFERENCE REFLECTOR: CALIBRATION CYLINDER ACCORDING TO EN 1964-1

EXAMINATION RESULTS:

ALL CYLINDERS HAVE BEEN CHECKED GIVING SATISFACTORY RESULTS.

For and on behalf of the manufacturer:

INDUSTRIE S.p.A.

Cividal del Frioli

For and on behalf of A.I.A.



PAG. 4 OF 9

TEST DATE: 05/2008

LOT No.

08/1317

NUMBER OF CYLINDERS: 184

ACCORDING TO DWG.:

EN-203-318-890 REV.1

WORKING PRESSURE AT 15° C: 200 bar CYLINDER SIZE: OUTSIDE DIAMETER 203 mm

LENGTH 610 mm

REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test,

C+B = Cycling + Burst Test.

FITTINGS : "CO" = Collar

CYLINDER SERIAL No.	CUSTOMER	HEAT CODE AND NUMBER	TEST	CYLINDER	FITTINGS	MASS	TARE	REMARKS
SERIAL NO.	NUMBER	AND NUMBER	PRESSURE	WATER CAPACITY		(Kg)	(Kg)	
			(bar)	(1)				
08/1317/001		BXB 558303	318	15.0		16.2		
08/1317/001		BXB 558303	318	15.0		16.1		
08/1317/002		BXB 558303	318	15.0		16.2		
						16.1		
08/1317/004 08/1317/005		BXB 558303	318	15.0		16.1		
		BXB 558303	318	15.0		16.2		
08/1317/007		BXB 558303	318	15.0				
08/1317/008		BXB 558303	318	15.0		16.1		
08/1317/010		BXB 558303	318	15.0		16.2		
08/1317/012		BXB 558303	318	15.0		16.1		
08/1317/014		BXB 558303	318	15.0		16.1		
08/1317/016		BXB 558303	318	15.0		16.1		
08/1317/018		BXB 558303	318	15.0		16.1		
08/1317/019		BXB 558303	318	15.0		16.1		
08/1317/021		BXB 558303	318	15.0		16.1		
08/1317/023		BXB 558303	318	15.0		16.1		
08/1317/025		BXB 558303	318	15.0		16.2		
08/1317/026		BXB 558303	318	15.0		16.1		
08/1317/028		BXB 558303	318	15.0		16.2		
08/1317/030		BXB 558303	318	15.0		16.1		
08/1317/031		BXB 558303	318	15.0		16.1		
08/1317/032		BXB 558303	318	15.0		16.1		
08/1317/033		BXB 558303	318	15.0		16.1		
08/1317/034		BXB 558303	318	15.0		16.1		
08/1317/035		BXB 558303	318	15.0		16.1		
08/1317/036		BXB 558303	318	15.0		16.1		
08/1317/037		BXB 558303	318	15.0		16.1		
08/1317/038		BXB 558303	318	15.0		16.1		
08/1317/039		BXB 558303	318	15.0		16.1		
08/1317/040		BXB 558303	318	15.0		16.2		
08/1317/041		BXB 558303	318	15.0		16.1		
08/1317/042		BXB 558303	318	15.0		16.1		
08/1317/043		BXB 558303	318	15.0		16.2		
08/1317/044		BXB 558303	318	15.0		16.1		
08/1317/045		BXB 558303	318	15.0		16.2		
08/1317/046		BXB 558303	318	15.0		16.1		
08/1317/047		BXB 558303	318	15.0		16.1		
08/1317/048		BXB 558303	318	15.0		16.2		
08/1317/049		BXB 558303	318	15.0		16.2		
08/1317/050		BXB 558303	318	15.0		16.1		
08/1317/051		BXB 558303	318	15.0		16.1	7/	1/

Manufacturer stamp and signature:

INDUSTALE S.P.A.

A.I.A. stamp and signature:



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LOT No.

08/1317

NUMBER OF CYLINDERS: 184

TEST DATE: 05/2008

ACCORDING TO DWG.:

EN-203-318-890 REV.1

WORKING PRESSURE AT 15° C:

200 bar

CYLINDER SIZE: OUTSIDE DIAMETER 203 mm LENGTH 610 mm

REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test,

C+B = Cycling + Burst Test.

FITTINGS: "CO" = Collar

CYLINDER SERIAL No.	CUSTOMER NUMBER	HEAT CODE AND NUMBER	TEST PRESSURE (bar)	CYLINDER WATER CAPACITY (!)	FITTINGS	MASS (Kg)	TARE (Kg)	REMARKS
00/4047/050		DVD 550000	540			40.0		
08/1317/052		BXB 558303	318	15.0		16.2		
08/1317/053		BXB 558303	318	15.0		16.1		
08/1317/054		BXB 558303	318	15.0		16.2		
08/1317/055		BXB 558303	318	15.0		16.2		
08/1317/056		BXB 558303	318	15.0 45.0		16.1		
08/1317/057 08/1317/058		BXB 558303	318	15.0 15.0		16.1 16.1		
08/1317/059		BXB 558303	318	15.0		16.1		
08/1317/059		BXB 558303	318	15.0 15.0				
		BXB 558303	318	15.0		16.1		
08/1317/061		BXB 558303	318	15.0 15.0		16.1 16.1		
08/1317/062		BXB 558303	318	15.0 15.0		16.1		
08/1317/063 08/1317/064		BXB 558303 BXB 558303	318	15.0				
08/1317/064		BXB 558303	318	15.0		16.1 16.1		
			318	15.0				
08/1317/066		BXB 558303 BXB 558303	318	15.0		16.1		
08/1317/067			318	15.0		16.1		
08/1317/068		BXB 558303	318	15.0		16.1		
08/1317/069		BXB 558303	318	15.0		16.1		
08/1317/070		BXB 558303 BXB 558303	318	15.0		16.1		
08/1317/071			318	15.0		16.2		
08/1317/072		BXB 558303	318	15.0		16.1		
08/1317/073		BXB 558303	318	15.0		16.1		
08/1317/074		BXB 558303	318	15.0		16.1		
08/1317/075		BXB 558303	318	15.0		16.1		
08/1317/076		BXB 558303	318	15.0		16.1		
08/1317/077		BXB 558303	318	15.0		16.1		
08/1317/078		BXB 558303	318	15.0		16.1		
08/1317/079		BXB 558303	318	15.0		16.1		
08/1317/080		BXB 558303	318	15.0		16.1		
08/1317/081		BXB 558303	318	15.0		16.1		
08/1317/082		BXB 558303	318	15.0		16.2		
08/1317/083		BXB 558303	318	15.0		16.1		
08/1317/084		BXB 558303	318	15.0		16.1		
08/1317/085		BXB 558303	318	15.0		16.2		
08/1317/086		BXB 558303	318	15.0		16.2		
08/1317/087		BXB 558303	318	15.0		16.1		
08/1317/088		BXB 558303	318	15.0		16.1		er i on the
08/1317/089		BXB 558303	↑ 318 318	15.0		16.1		
08/1317/090		BXB 558303	318	15.0 15.0		16.1		- / *
08/1317/091		BXB 558303	318	15.0		16.1	///	

Manufacturer stamp and signature:

INDUSTRIE SP. Cividale d

A.I.A. stamp and signature:



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LOT No.

08/1317

NUMBER OF CYLINDERS: 184

TEST DATE: 05/2008

ACCORDING TO DWG.:

EN-203-318-890 REV.1 WORKING PRESSURE AT 15° C: 200 bar

CYLINDER SIZE: OUTSIDE DIAMETER

203 mm

LENGTH 610 mm

REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test,

C+B = Cycling + Burst Test.

FITTINGS : "CO" = Collar

CYLINDER	CUSTOMER	HEAT CODE	TEST	CYLINDER	FITTINGS	MASS	TARE	REMARKS
SERIAL No.	NUMBER	AND NUMBER	PRESSURE	WATER		(Kg)	(Kg)	
			(bar)	CAPACITY		. 5.	, , ,	
				(†)				
08/1317/092		BXB 558303	318	15.0		16.2		
08/1317/093		BXB 558303	318	15.0		16.2		
08/1317/094		BXB 558303	318	15.0		16.1		
08/1317/095		BXB 558303	318	15.0		16.1		
08/1317/096		BXB 558303	318	15.0		16.1		
	•	BXB 558303	318	15.0		16.2		
08/1317/097						16.1		
08/1317/098		BXB 558303	318	15.0				
08/1317/099		BXB 558303	318	15.0		16.1		
08/1317/100		BXB 558303	318	15.0		16.1		
08/1317/101		BXB 558303	318	15.0		16.1		
08/1317/102		BXB 558303	318	15.0		16.1		
08/1317/103		BXB 558303	318	15.0		16.2		
08/1317/104		BXB 558303	318	15.0		16.1		
08/1317/105		BXB 558303	318	15.0		16.1		
08/1317/106		BXB 558303	318	15.0		16.2		
08/1317/107		BXB 558303	318	15.0		16.1		
08/1317/108		BXB 558303	318	15.0		16.1		
08/1317/109		BXB 558303	318	15.0		16.1		
08/1317/110		BXB 558303	318	15.0		16.2		
08/1317/111		BXB 558303	318	15.0		16.1		
08/1317/112		BXB 558303	318	15.0		16.1		
08/1317/113		BXB 558303	318	15.0		16.1		
08/1317/114		BXB 558303	318	15.0		16.1		
08/1317/115		BXB 558303	318	15.0		16.2		
08/1317/116		BXB 558303	318	15.0		16.1		
08/1317/117		BXB 558303	318	15.0		16.2		
08/1317/118		BXB 558303	318	15.0		16.1		
08/1317/119		BXB 558303	318	15.0		16.1		
08/1317/120		BXB 558303	318	15.0		16.1		
08/1317/121		BXB 558303	318	15.0		16.1		
08/1317/122		BXB 558303	318	15.0		16.1		
08/1317/123		BXB 558303	318	15.0		16.1		
08/1317/124		BXB 558303	318	15.0		16.1		
08/1317/125		BXB 558303	318	15.0		16.1		
08/1317/126		BXB 558303	318	15.0		16.1		
08/1317/127		BXB 558303	318	15.0		16.1		
08/1317/129		BXB 558303	318	15.0		16.1		
08/1317/131		BXB 558303	318	15.0		16.2	ELIH.	
08/1317/133		BXB 558303	√ 318	15.0		16.1		3. 1
08/1317/134		BXB 558303	318	15.0		16.1	5· /	/ * \
			4.				1	

Manufacturer stamp and signature:

INDUSTRIE Cividale del Friul

A.I.A. stamp and signature:



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TEST DATE: 05/2008

LOT No.

08/1317

NUMBER OF CYLINDERS: 184

EN-203-318-890 REV.1

WORKING PRESSURE AT 15° C:

200 bar

CYLINDER SIZE : OUTSIDE DIAMETER 203 mm

LENGTH 610 mm

REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test,

C+B = Cycling + Burst Test.

FITTINGS: "CO" = Collar

ACCORDING TO DWG.:

CYLINDER SERIAL No.	CUSTOMER NUMBER	HEAT CODE AND NUMBER	TEST PRESSURE (bar)	CYLINDER WATER CAPACITY (1)	FITTINGS	MASS (Kg)	TARE (Kg)	REMARKS
08/1317/135		BXB 558303	318	15.0		16.1		
08/1317/136		BXB 558303	318	15.0		16.1		
08/1317/137		BXB 558303	318	15.0		16.1		
08/1317/138		BXB 558303	318	15.0		16.1		
08/1317/139		BXB 558303	318	15.0		16.1		
08/1317/140		BXB 558303	318	15.0		16.1		
08/1317/141		BXB 558303	318	15.0		16.2		
08/1317/142		BXB 558303	318	15.0		16.1		
08/1317/143		BXB 558303	318	15.0		16.1		
08/1317/144		BXB 558303	318	15.0		16.1		
08/1317/145		BXB 558303	318	15.0		16.1		
08/1317/146		BXB 558303	318	15.0		16.1		
08/1317/147		BXB 558303	318	15.0		16.1		
08/1317/148		BXB 558303	318	15.0		16.1		
08/1317/149		BXB 558303	318	15.0		16.2		
08/1317/150		BXB 558303	318	15.0		16.1		
08/1317/151		BXB 558303	318	15.0		16.1		
08/1317/152		BXB 558303	318	15.0		16.1		
08/1317/154		BXB 558303	318	15.0		16.1		
08/1317/155		BXB 558303	318	15.0		16.1		
08/1317/156		BXB 558303	318	15.0		16.1		
08/1317/157		BXB 558303	318	15.0		16.1		
08/1317/158		BXB 558303	318	15.0		16.1		
08/1317/159		BXB 558303	318	15.0		16.1		
08/1317/160		BXB 558303	318	15.0		16.1		
08/1317/161		BXB 558303	318	15.0		16.1		
08/1317/162		BXB 558303	318	15.0		16.1		
08/1317/163		BXB 558303	318	15.0		16.1		
08/1317/165		BXB 558303	318	15.0		16.1		
08/1317/166		BXB 558303	318	15.0		16.1		
08/1317/167		BXB 558303	318	15.0		16.1		
08/1317/168		BXB 558303	318	15.0		16.1		
08/1317/169		BXB 558303	318	15.0		16.1		
08/1317/170		BXB 558303	318	15.0		16.1		
08/1317/171		BXB 558303	318	15.0		16.1		
08/1317/172		BXB 558303	318	15.0		16.1		
08/1317/173		BXB 558303	318	15.0		16.1		
08/1317/174		BXB 558303	318	15.0		16.1	- 55 F. 18	
08/1317/175		BXB 558303	318	15.0		16.1		×
08/1317/176		BXB 558303	318	15.0		16.1		· j

Manufacturer stamp and signature:

INDUSTRIE S.P.

A.I.A. stamp and signature: /



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TEST DATE: 05/2008

LOT No.

08/1317

NUMBER OF CYLINDERS: 184

ACCORDING TO DWG.:

EN-203-318-890 REV.1

WORKING PRESSURE AT 15° C: 200 bar

CYLINDER SIZE: OUTSIDE DIAMETER 203 mm

LENGTH 610 mm

REMARKS: M = Mechanical Tests, B = Burst Tests, P = Prototype Tests, S = Cylinder Discarded, C = Cycling Test,

C+B = Cycling + Burst Test.

FITTINGS: "CO" = Collar

CYLINDER SERIAL No.	CUSTOMER NUMBER	HEAT CODE AND NUMBER	TEST PRESSURE (bar)	CYLINDER WATER CAPACITY (1)	FITTINGS	MASS (Kg)	TARE (Kg)	REMARKS
08/1317/177		BXB 558303	318	15.0		16.1		
08/1317/178		BXB 558303	318	15.0		16.1		
08/1317/179		BXB 558303	318	15.0		16.1		
08/1317/180		BXB 558303	318	15.0		16.1		
08/1317/181	•	BXB 558303	318	15.0		16.1		
08/1317/182		BXB 558303	318	15.0		16.1		
08/1317/183		BXB 558303	318	15.0		16.1		
08/1317/184		BXB 558303	318	15.0		16.1		
08/1317/185		BXB 558303	318	15.0		16.2		
08/1317/186		BXB 558303	318	15.0		16.1		
08/1317/187		BXB 558303	318	15.0		16.1		
08/1317/188		BXB 558303	318	15.0		16.1		
08/1317/189		BXB 558303	318	15.0		16.1		
08/1317/190		BXB 558303	318	15.0		16.1		
08/1317/191		BXB 558303	318	15.0		16.1		
08/1317/192		BXB 558303	318	15.0		16.1		
08/1317/193		BXB 558303	318	15.0		16.1		
08/1317/194		BXB 558303	318	15.0		16.1		
08/1317/195		BXB 558303	318	15.0		16.2		
08/1317/196		BXB 558303	318	15.0		16.1		
08/1317/197		BXB 558303	318	15.0		16.1		
08/1317/198		BXB 558303	318	15.0		16.1		
08/1317/199		BXB 558303	318	15.0		16.1		
08/1317/200		BXB 558303	318	15.0		16.1		

Manufacturer stamp and signature:

INDUSTRIB

A.I.A. stamp and signature:



Operating Instructions for Cylinders for Air (UN1002).

OI-001E Rev. 1 Date 28/04/03 Pag. 9 of 9

Operating instructions for the mounting, putting into service, use, maintenance and periodic inspection of Faber Steel Cylinders for Scuba Diving (PED 97/23/CE).

- -The cylinder for breathing apparatus is subjected to the national regulations and standards for the use, maintenance and periodic inspection, in force in the country of use. The owner of pressure equipment is responsible that periodical inspections are carried out as required by the national regulation and standards. It is recommended that the cylinder will be inspected visually (internally and externally) by a competent person at least annually.
- -The assembly (that means several pieces of pressure equipment assembled to constitute an integrated and functional whole "breathing apparatus") must satisfy the essential safety requirements set out in Annex I of the directive PED 97/23/CE.
- -The assembly shall be subjected to a global conformity assessment procedure described in the directive PED 97/23/CE.
- -Strict attention to care and maintenance of all types of breathing apparatus used underwater is of vital importance at all times.
- It is essential than the complete equipment be thoroughly examined for damage or defect before and after every occasion on which it is used. All defects should be rectified before the equipment is used again. Careless manipulation with inappropriate tools may not only give rise to dangerous defects, but render further maintenance expensive or impossible.
- -Cylinders should be handled with care and should not be dropped. When being transported they should be firmly secured so that they cannot move about.
- -The condition of the inside of the cylinder can be maintained by keeping it dry at all times. The cylinder should be filled with dry air (Water content <50 mg/m³ for a charging pressure of 200 bar and water content < 35mg/m³ for a charging pressure greater than 200 bar, as for EN12021), and never completely discharged as this can lead to water getting back into the cylinder and causing contamination. Cylinders should be stored, preferably in the vertical position, in a cool, dry place and away from excessive heat.
- -After use, particularly in seawater, the outside surface of the cylinder should be removed from its harness and boot and then washed in clean, fresh water to remove all traces of salt water and dirt, especially from any crevices and then dried. Before storage, or when the cylinder has been completely discharged and seawater may have entered the cylinder, the cylinder valve should be removed and the cylinder washed internally and externally in clean fresh water and thoroughly dried. This operation should normally be undertaken by a competent person. Never unscrew or remove the valve when the cylinder is under pressure. The cylinder should not be stored with the valve downwards. The corrosion action of seawater and water-borne contaminants should never be underestimated, and if precautions are not taken to clean the apparatus properly after use, serious damage may be caused to all parts of the apparatus while it is stowed away. Even when diving in apparently fresh water, there may be corrosive substances in solution such as chemical and petroleum wastes which are not noticeable at the time, but which will start corrosive action if left in contact with the apparatus.
- -The paintwork, metal spray undercoating and fittings should be kept in good condition. Scratching of cylinders should be avoided. Heat or chemical process may not be used to remove old paint. Corrosion on cylinders should also be removed in accordance with national standards in force in the country of use (Eg.: BS 5430). After the necessary preparation, cylinders should be re-painted. Cylinders should not be modified under any circumstance. This may result in serious weakening of cylinder and lead to accident. The threads in the cylinder neck should not be altered in any way. Bushes or adapters should not be used. If the cylinder is not required for a long period it is recommended that it be returned to a competent person for discharging, removal of the valve, extraction of any oil or water, drying out and refitting of the valve. The cylinder should then be recharged to a slight positive pressure. If the cylinder is not to be recharged immediately, it should be left with the valve closed. A cylinder that has failed on inspection should be left with a competent person who will then destroy it.
- -Recharging should be undertaken only with proper equipment that ensures that the compressed air is free from moisture, oil and other impurities, and is fit for breathing purposes. Never put oxygen or any gas, other than air, in an air cylinder. Before recharging a cylinder, it is the responsibility of the gas compressing firm or person to ensure that the cylinder complies with statutory regulations. It is essential that cylinders be charged carefully and slowly to prevent overcharging and overheating, and that the charging pressure be such that, after cooling to ambient temperature, the maximum allowable pressure for the cylinder is not exceeded. The maximum allowable pressure at 15°C, in bar, is stamped on the cylinder. Overcharging of cylinders is highly dangerous. The identification code of the neck tread is stamped on the cylinder. Use of valves with different threads are forbidden because highly dangerous.